



**Technical Service
BULLETIN**

November 3, 2000

Title:

**ROOF RACK CROSS BAR
INSTALLATION DURING PDS**

Models:

'01 RAV4

PG022-00

PRODUCT GENERAL INFORMATION

Introduction To prevent paint damage during transport on 2001 model year RAV4 vehicles, the roof rack cross bars are kept inside the vehicle so that the wrap guard protecting the roof panel can remain in place. Please install the roof rack cross bars to the roof rack rails according to the following procedure during Pre-Delivery Service (PDS).

Applicable Vehicles

- 2001 model year **RAV4** vehicles.

**Warranty
Information**

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-



Toyota Supports ASE Certification

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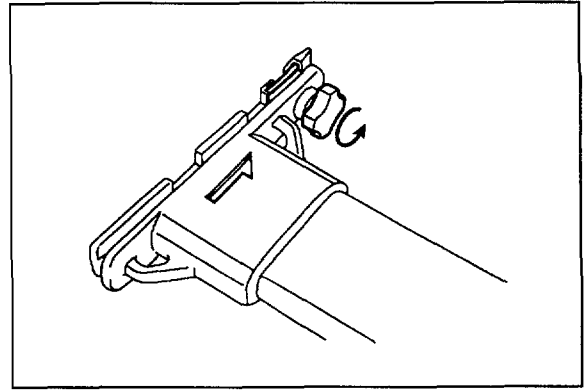
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**Installation
Procedure**

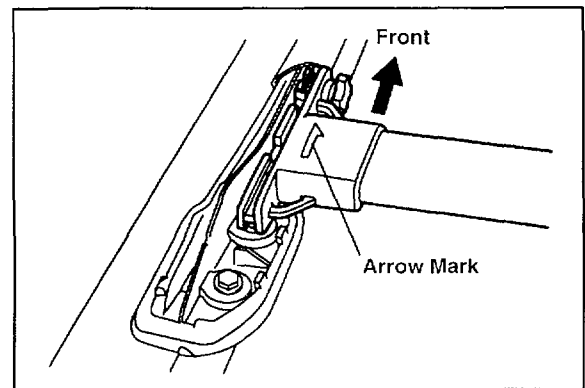
1. Loosen the adjustment knob on each cross bar end.

NOTE:

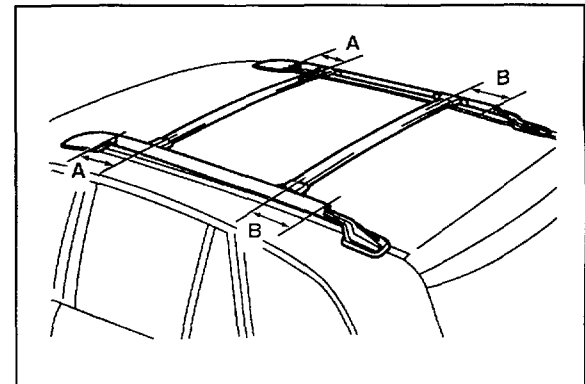
Do not remove adjustment knob completely.



2. Slide the cross bar ends into the grooves of the right and left rack rails with the arrow on each cross bar facing forward.



3. Position cross bar ends so that the front and rear bars are parallel to each other, then tighten the knob on each cross bar.
(A = A, B = B in illustration.)



4. Install the right and left rear roof rack stanchion covers, as shown.

